



Methane oxidation by lattice oxygen of Ni/BaTi_{1-x}In_xO_{3-δ} catalysts

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ABSTRACT

BaTi_{1-x}In_xO_{3-δ} perovskites (called BITx) were evaluated as supports of nickel catalysts for methane oxidation in the absence of gas-phase oxygen. Ni/BaTi_{1-x}In_xO_{3-δ} ($x = 0$ and 0.3) catalysts were studied, by temperature programmed surface reaction of methane (TPSR-CH₄) and pulses at 850°C . In these conditions, the only oxygen source is the oxide bulk support. TPSR-CH₄ results suggest that the support is able to oxidize the methane producing H₂ and CO at temperatures above 750°C . Ni/BT and Ni/BIT0.7 catalysts, showed a high selectivity towards partial oxidation products. Ni/BIT0.7 catalyst was more stable than Ni/BT due to the existence of Ni–In alloys which catalyze less the cracking reaction. Moreover, the higher ionic conductivity of BIT0.7 facilitates the O²⁻ ions diffusion to the surface and promotes the oxidation of carbonaceous deposits formed on the metal–support interface preventing thus catalyst deactivation.

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1. Introduction

BaTi_{1-x}In_xO_{3-δ} ($0 \leq x \leq 0.7$) perovskites, called BITx, have been studied as electrolytes for solid oxide fuel cells operating directly with natural gas [1]. BaTi_{0.7}In_{0.3}O_{3-δ} (BIT0.7) can also be used as cermet anode when it is associated to 30 wt% of Ni [2]. The high ionic conductivity of BITx compounds ($\sim 10^{-2}$ S/cm at 700°C for $0.2 \leq x \leq 0.7$) suggests a good diffusion of ions O²⁻ through the support, which is essential for the oxidation of coke formed at the Ni-support interface during hydrocarbons reforming. Several authors have reported that the presence of oxygen vacancies in the support, associated with a certain level of ionic (O²⁻) and/or electronic conductivity, favors the oxidation of the coke formed during methane conversion avoiding the deactivation of the catalyst [3–6]. In fact 30 wt% Ni/BIT0.7 anodes exhibit a good resistance to coking under particular operating conditions [7]. In order to better understand the influence of the BITx-type phases on the catalytic activity of the cermets, a low Ni content (5 wt%) was deliberately chosen to enhance the BITx contribution. Recently, we found that 5 wt% Ni/BaTi_{1-x}In_xO_{3-δ} compounds have interesting properties as CO₂ methane reforming catalysts, especially Ni/BaTi_{0.7}In_{0.3}O_{2.85} (Ni/BIT0.7) catalyst which exhibits a considerable stability and a low coke-deposition [8]. However, the interactions between CH₄ and Ni/

BaTi_{1-x}In_xO_{3-δ} were not investigated. The main purpose of this work is to investigate the influence of the oxygen ion mobility of the support, on the CO/CO₂ selectivity and coking phenomena during CH₄ oxidation. For this purpose, temperature programmed surface reaction of methane (TPSR-CH₄) and pulse experiences in the absence of gas-phase oxygen were performed. This replicates the SOFC environment, in which oxidation occurs through oxygen ions.

2. Experimental

BaTiO₃ (BT) and BaTi_{0.7}In_{0.3}O_{2.85} (BIT0.7) powders were prepared by solid state reaction, mixing In₂O₃, TiO₂ and BaCO₃. These reagents were mixed in a mortar with acetone and the dried mixture was calcinated at 1200°C for 24 h in air. Finally, powders were uniaxially pressed into pellets and sintered in air at 1350°C for 24 h. In order to reduce the size of the particles, the pellets were ground in a planetary ball mill device for 2 h at 500 rpm, and the powders obtained were sieved through a 140 mesh screen. To prepare NiO/BaTi_{1-x}In_xO_{3-δ} catalyst precursors, BaTi_{1-x}In_xO_{3-δ} powders were impregnated with aqueous nickel nitrate solution (5 wt% Ni). The obtained paste was dried at room temperature, and then calcined at 750°C in air for 3 h.

X-ray diffraction (XRD) patterns of the supports and catalysts were recorded with a Bruker D8 diffractometer using K α radiation of Cu. Structure refinements were carried out using the program FULLPROF [9]. Electrical conductivity measurements of supports were made by impedance spectroscopy using dense pellets. A model 1260 high frequency response analyzer of M/s Solartron

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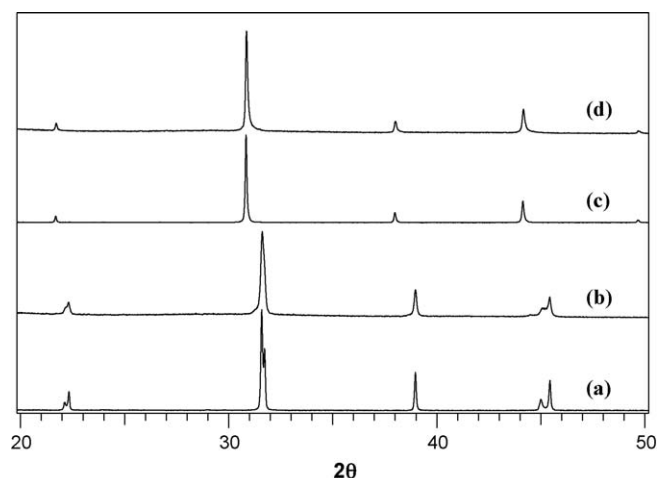


Fig. 1. X-ray diffraction patterns of (a) BT, (b) Ni/BT, (c) BITO.7, (d) Ni/BITO.7.

(Schlumberger, UK) with a 500 mV of ac perturbation was used from 1 Hz to 2 MHz, between 300 and 800 °C, in air. Both sides of the pellets were coated with gold electrodes. BET surface area was measured on a Micromeritics ASAP 2010 M apparatus employing N_2 physisorption at -196 °C using multipoint BET method. Transmission electron microscopy was carried out on a microscope Hitachi H9000NAR operating at 300 kV, equipped with an energy dispersive X-ray (EDX) analyzer. Temperature programmed surface reaction of methane (TPSR- CH_4) was carried out using 50 mg of catalyst, held on quartz wool in a vertical quartz tube. The gases feed were passed through oxygen filter to eliminate trace amounts of oxygen. The tests were carried out over reduced catalyst at 700 °C for 1 h in 40 ml/min of pure hydrogen, and then the temperature was decreased to room temperature. The temperature programmed surface reaction was performed with 50 ml/min mixture of CH_4/Ar (4% CH_4) at a rate of 10 °C/min to 850 °C and held for 1 h under the mixture reaction. The reactor effluent was online analyzed using a mass spectrometer (Pfeiffer Vacuum, Omnistar GSD 301). Carbon deposition was determined by temperature programmed oxidation (TPO) in the temperature range 50–850 °C at a total flow rate of 50 ml/min (10% O_2/Ar). Pulse experiments were carried out using a reactor system similar to that of TPSR- CH_4 experiments. First, 50 mg of powder was placed in a quartz tube and heated to 700 °C in hydrogen flow for 1 h then the gas composition was changed to argon to remove hydrogen before pulse experiments. The sample was subsequently heated to 850 °C in argon. Then the sample was exposed to 10 pulses of 1 ml of methane, separated by 10-min intervals of 33 ml/min Ar. Well-defined and repeatable pulses were obtained by using a 6-ways switching valve. The reactor effluent was continually analyzed with a mass spectrometer (Pfeiffer Vacuum Omnistar GSD301).

3. Results

3.1. Characterization

The experimental XRD patterns of $BaTiO_3$ (BT) and $BaTi_{0.7}In_{0.3}O_{2.85}$ (BITO.7) are shown in Fig. 1. Both compounds

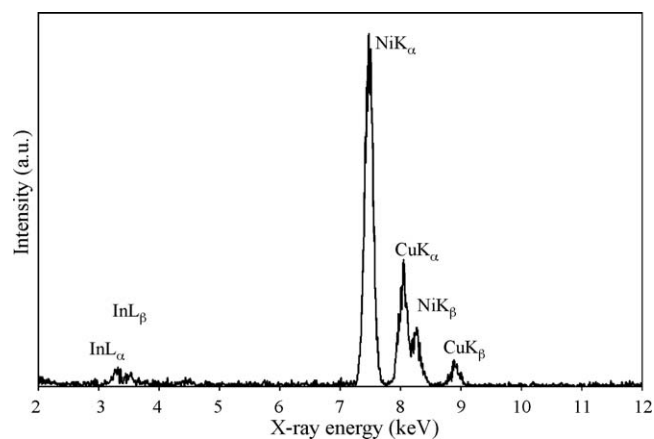


Fig. 2. EDX spectrum of metallic particle supported by BITO.7 (Cu signal from copper grid).

are single-phase and exhibit a perovskite-type structure. However, while BT can be described in the tetragonal space group $P4mm$, BITO.7 exhibits a cubic perovskite structure with a space group $Pm-3m$. The cell parameters are summarized in Table 1. Surface areas of the catalyst precursors and the electrical conductivity of the supports at 700 °C (σ_{700}) are also shown in Table 1. The conductivity values measured are in good agreement with those already published [1]. The electrical conductivity of these compounds is mainly anionic. $BaTi_{0.7}In_{0.3}O_{2.85}$ exhibits a higher ionic conductivity at 700 °C because it contains a number of charge carriers (oxygen vacancies) larger than that of $BaTiO_3$. Specific surface areas of the catalyst precursors are 3.5 m²/g. These low values are not surprising due to the high calcination temperature required to synthesize these compounds.

To prepare $Ni/BaTi_{1-x}In_xO_{3-\delta}$ catalysts, $NiO/BaTi_{1-x}In_xO_{3-\delta}$ precursors were reduced under pure hydrogen for 1 h. Corresponding XRD patterns are shown in Fig. 1. After reduction process no impurity was observed. However, for Ni/BITO.7 a broadening of the diffraction peaks of the support is observed.

In order to get insight into the microstructure and chemical composition, a transmission electron microscopy (TEM) study and EDX microprobe analyses were carried out over the $Ni/BaTi_{1-x}In_xO_{3-\delta}$ catalysts. Numerous metallic particles distributed over the support surface are observed in both catalysts. The metallic particle size was determined by counting only spherically shaped particles. A total of 100 particles were analyzed from the micrographs of the Ni/BT and Ni/BITO.7 catalysts. The average surface diameter of the metallic particles given by $\langle d \rangle = \sum n_i d_i^3 / \sum n_i d_i^2$ expression [10] was 47 and 37 nm for the Ni/BT and Ni/BITO.7 respectively. The minor difference observed in particle size indicates that the dispersion of Ni particles must be quite similar in both catalysts.

Chemical composition of the metallic particles was studied by EDX. In the case of Ni/BT all the particles observed were exclusively composed of Ni. However, for Ni/BITO.7 catalyst, indium was also detected into some Ni particles. In Fig. 2 a characteristic EDX spectrum of Ni-In particles is shown. These results suggest that under reducing atmosphere, a small amount of In^{3+} of the support can be reduced to In^0 which reacts with Ni to form a Ni–In alloy.

Table 1

Physical properties of the supports and BET surface areas of $NiO/BaTi_{1-x}In_xO_{3-\delta}$ precursor catalysts.

Catalyst	Symbol	<i>a</i> cell parameter (Å) of the support	Electrical conductivity of the support at 700 °C (S/cm)	BET surface area (m ² /g)
$Ni/BaTiO_3$	Ni/BT	3.9912(4)	4×10^{-4}	3.2
$Ni/BaTi_{0.7}In_{0.3}O_{2.85}$	Ni/BITO.7	4.0973(5)	1×10^{-2}	3.5

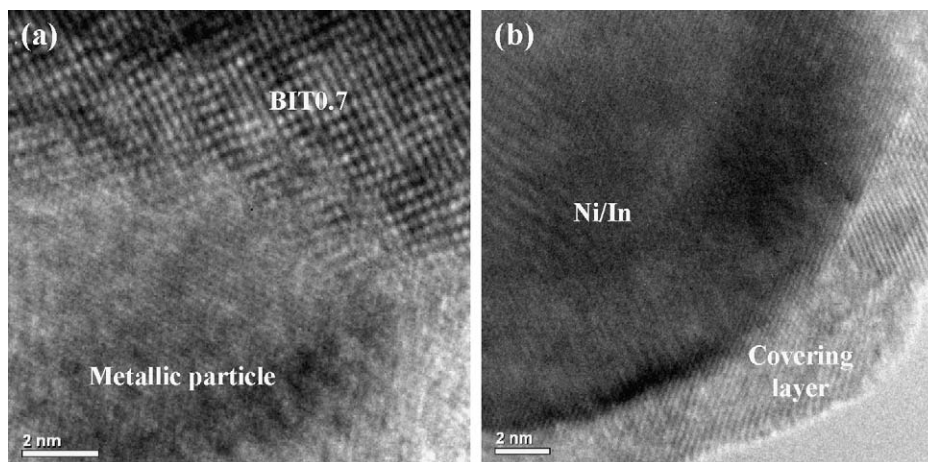


Fig. 3. HREM micrographs of Ni/BIT0.7 catalyst.

The In exsolution should induce structural defects in the support which could explain the broadening of the diffraction peaks observed. In Fig. 3a, a high resolution electron microscopy (HREM) image of an In–Ni particle supported on a BIT0.7 crystal is shown. The contrast observed far from the Ni(In)–BIT0.7 interface is typical of a perovskite-type structure; for this defocus value the BO_2 layers appear as right lines of white spots. However, near from the metallic particle, the contrast of the BO_2 layers is significantly perturbed, possibly due to the exsolution of indium. Moreover, as shown in Fig. 3b, some Ni–In particles are covered and/or supported by a thin layer whose chemical composition could not been determined. Further TEM experiments are in progress to better characterize both structural defects and the nature of this layer.

The indium segregation should be also accompanied by a modification of the chemical composition of the support. The (Ba + Ti)/In ratios for BIT07 and the Ni/BIT07 catalyst were obtained by EDX. Nanometric probes were used to isolate zones of the support without metallic particles. For Ni/BIT0.7 catalyst, experimental ratio is higher (7.7) than theoretical one (6.1) which reflects the existence of In-poor zones. The detection limit of the EDX technique is 5–10% molar. It should be noted that a sublimation of In^0 cannot be excluded.

3.2. Catalytic activity

The results from TPSR- CH_4 for BT and BIT0.7 supports are presented in Fig. 4. The reactants and products were detected by a

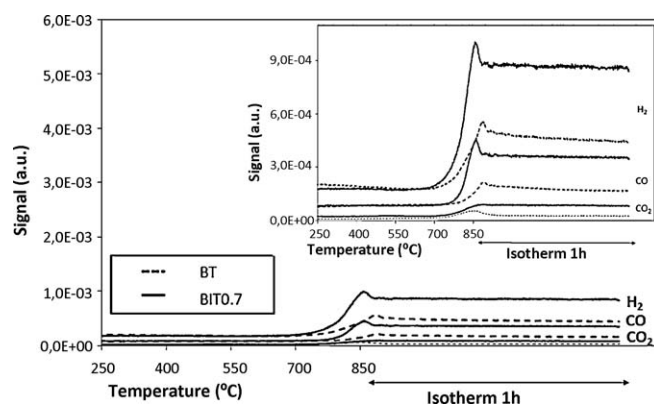


Fig. 4. MS signals of H_2 , CO , CO_2 detected during TPSR- CH_4 of supports.

mass spectrometer using $m/e = 2$ (H_2), 15 (CH_4), 18 (H_2O), 28 (CO), 32 (O_2) and 44 (CO_2). The 15, 18 and 32 signals are not shown in the figure to improve clarity. As observed in the insert of Fig. 4, the CO_2 formation started at 740 °C and reached the maximum at 840 °C for both oxides. However, the major products detected were CO and H_2 . This result suggests that the oxygen surface species got consumed producing CO_2 at the early stage of oxidation reaction, whereas from 780 to 850 °C the reaction becomes more selective toward partial oxidation products. Van den Bossche and McIntosh [11] observed the same trend as $\text{La}_{0.75}\text{Sr}_{0.25}\text{Cr}_x\text{Mn}_{1-x}\text{O}_{3-\delta}$ favoring total oxidation at low temperature ($T < 600$ °C) and partial

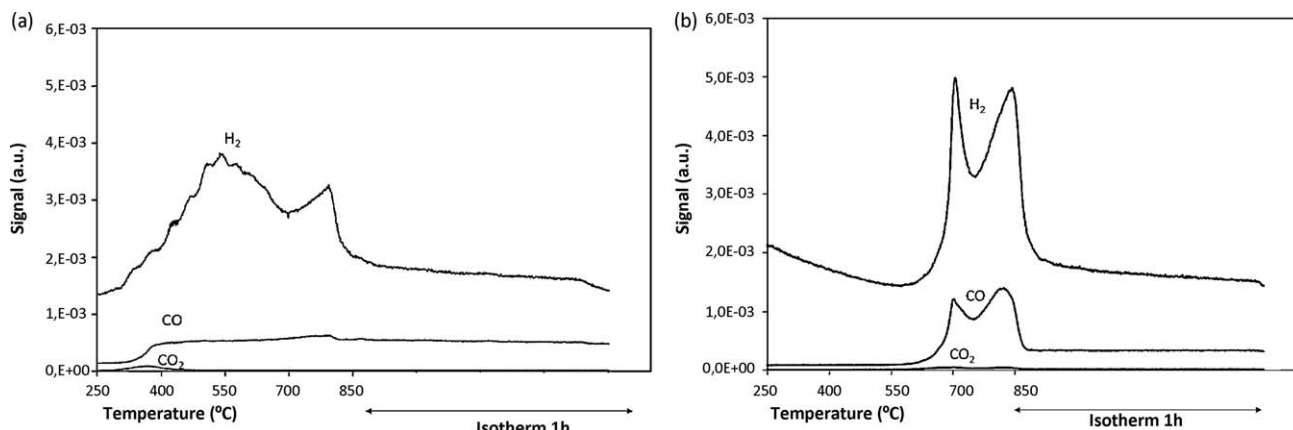


Fig. 5. MS signals of H_2 , CO , CO_2 detected during TPSR- CH_4 over (a) Ni/BT and (b) Ni/BIT0.7.

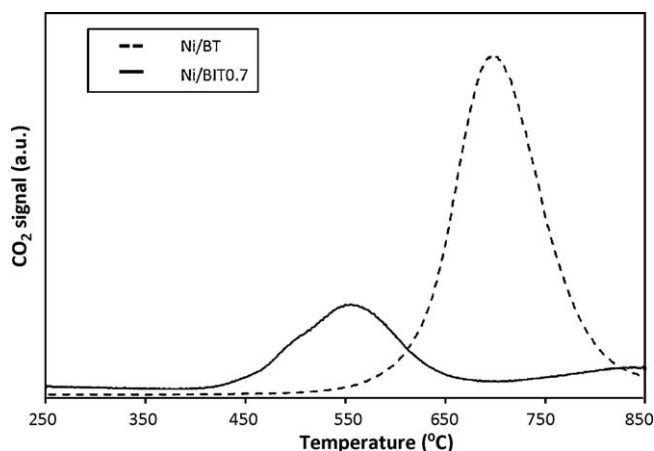


Fig. 6. TPO of Ni/BT and Ni/BIT0.7 after TPSR-CH₄.

oxidation at higher temperature. Qualitatively, the activity of BIT0.7 support is higher than that of BT, which is probably related to the higher reducibility of In³⁺ with respect to Ti⁴⁺ and to the higher anionic conductivity of BIT0.7. As shown in Fig. 4, an increase of CO formation is observed with temperature. Moreover, during the isothermal a constant production is detected. In fact, the CO formation depends on the availability of the oxygen species which is related to the oxygen ions mobility that increases with temperature [12,13]. Furthermore, the constant CO production suggests that formation rate at 850 °C is quite low.

TPSR-CH₄ profiles for Ni/BT and Ni/BIT0.7 catalysts are shown in Fig. 5. As in the case of supports, partial oxidation products H₂ and CO were predominant, with a minor formation of CO₂. However, the catalytic activity of catalysts is largely highest. Moreover, while the reactivity of the supports is similar to each other that of catalysts is quite different. For Ni/BT catalyst, H₂ profile showed a broad peak centered at 550 °C (plugged reactor) and the CO signal is relatively low. However, in the case of Ni/BIT0.7 H₂ and CO formation is characterized by two peaks, which are centered at 700 and 850 °C. H₂ and CO production started at 600, 300 °C upper than that observed for catalyst of Ni/BT, suggesting a strong metal-support interaction (SMSI) effect, as will be discussed later.

Both catalysts exhibit quite similar H₂ and CO profiles, but the amount of CO formed is less important. Finally, the decreasing of hydrogen and CO formation observed during the isothermal period is attributed to the depletion of bulk lattice oxygen and coke deposition.

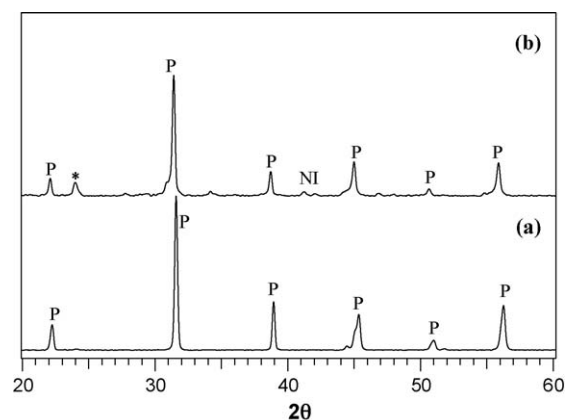


Fig. 8. X-ray diffraction patterns of used catalysts (a) Ni/BT and (b) Ni/BIT0.7. P (perovskite), NI (Ni/In alloy), (*) impurity.

After TPSR-CH₄ experiments, spent catalysts were reoxidized (TPO) while measuring the CO₂ (m/e = 44) release. The amount of CO₂ produced was related to the amount of carbon deposited on the sample during TPSR-CH₄ experiment. According to the TPO profiles shown in Fig. 6, only one CO₂ peak was observed. The peak of CO₂ formation was detected at 550 °C for Ni/BIT0.7 while for Ni/BT it was observed at 700 °C suggesting that carbon type is not the same in each catalyst. Thus, the peak at 500 °C may be attributed to oxidation of carbide-like nickel species [14] and the peak at 700 °C could be ascribed to the oxidation of carbon filaments [15]. As shown in Fig. 7a, a very thin layer of graphite (~2 nm) encapsulates Ni-In particles of the Ni/BIT0.7 catalyst. However, for Ni/BT catalyst carbon fibers are also observed (see Fig. 7b). Additionally, it must be noted that the amount of carbon deposited on the Ni/BT catalyst is noticeably larger.

XRD patterns of spent catalysts are presented in Fig. 8. The patterns for as-prepared and spent Ni/BT catalysts are quite similar and no additional phases could be detected. Nevertheless a broadening of the diffraction peaks is observed after TPSR-CH₄ experiment. In the case of Ni/BIT0.7 this broadening is accompanied by two new peaks of low intensity which can be assigned to Ni/In alloys (δ-In₃Ni₂, JCPDF # 00-007-0298).

In order to look further into the catalytic behaviour of these compounds and to quantify the major oxidation products, experiments in which methane was pulsed over the sample at constant temperature 850 °C were performed. The conversion data obtained from CH₄-pulse reaction over Ni/BT and Ni/BIT0.7 are

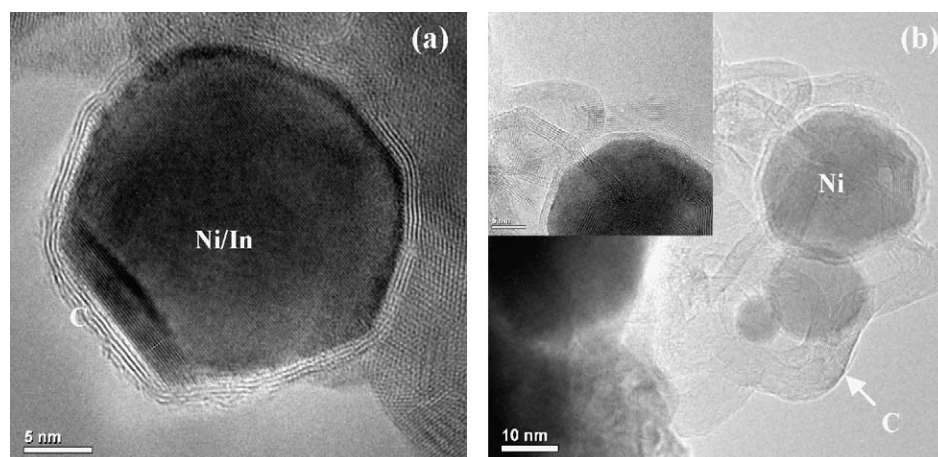


Fig. 7. TEM micrographs of Ni/BT (a) and Ni/BIT0.7 (b) used catalyst.

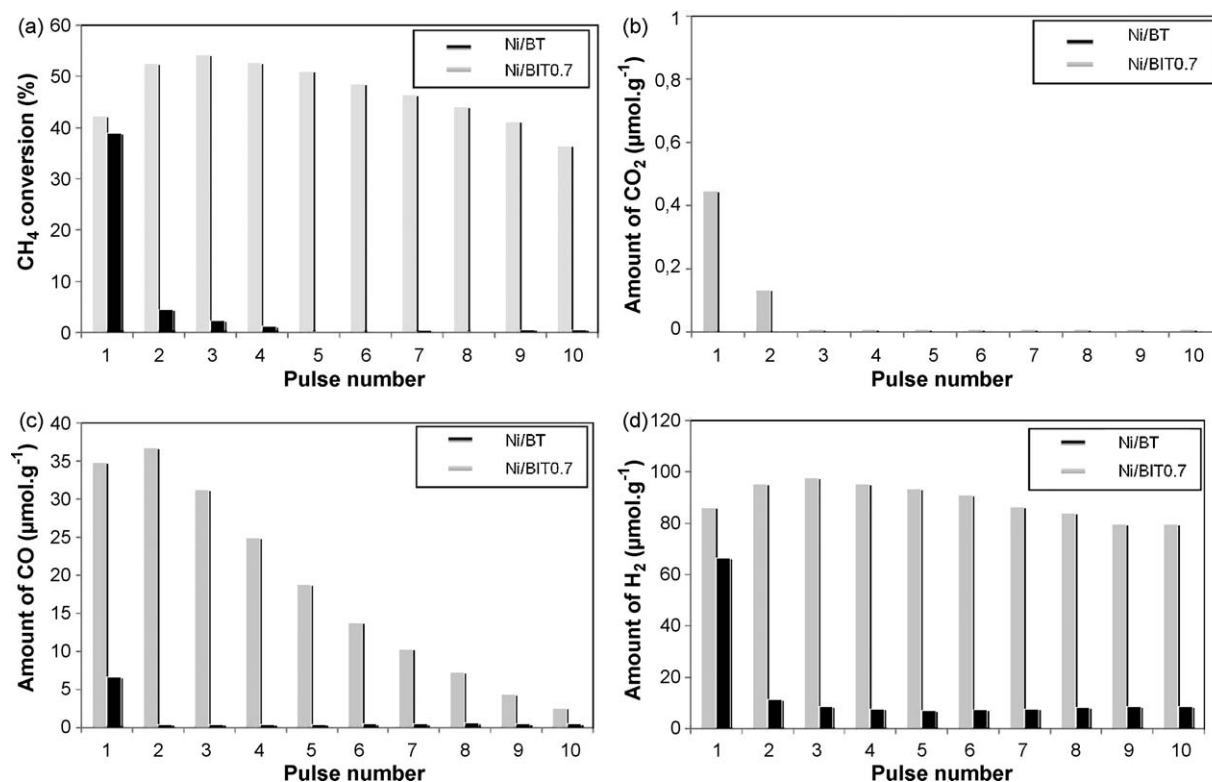


Fig. 9. Methane conversion (a), amount of CO₂ (b), CO (c) and H₂ (d) formed during CH₄ pulses on Ni/BT and Ni/BIT0.7.

depicted in Fig. 9a. Methane conversion is relatively high for both catalysts but the Ni/BT catalyst was only active at the initial stage. After four pulses the reactor was plugged indicating an abrupt coke formation which obstructs the active sites. In the case of Ni/BIT0.7 catalyst, methane conversion increases slightly during the first three pulses, suggesting that reducible species still subsist even after a pre-treatment under H₂ at 700 °C. A modification of the thin layer surrounding metallic particles described above could also explain this feature. Between the third and tenth pulse the methane conversion decreases from 50% to 37%.

CO, CO₂ and H₂ production over Ni/BIT0.7 catalyst are shown in Fig. 9. Selectivity toward partial oxidation products is evidenced under isothermal (850 °C) and dynamic reaction (TPSR-CH₄). CO, CO₂ and H₂ yield decreases during the methane pulses; similar results have been recently reported by Yan et al. [16] for 8% Ni/TiO₂ catalyst. A very low CO₂ formation was only observed during the first CH₄ pulse. These results indicate that the catalysts reactivity is a function of the oxygen availability but the selectivity is not modified during the pulses, as shown in Fig. 9.

The amount of oxygen involved in the pulse reaction cannot be only ascribed to surface oxygen due to the low surface area (3.5 m²/g). Thus, the bulk oxygen also participates to methane oxidation thanks to O²⁻ migration into perovskite lattice [11]. For the partial oxidation reaction, the expected H₂/CO ratio is equal to 2 as it was observed for the first pulse, however from the second pulse the H₂/CO ratio was always above 2 suggesting that methane decomposition reaction also occurs.

4. Discussion

TPSR-CH₄ measurements in absence of oxygen showed that over BT and BIT0.7 supports, the methane is selectively oxidized to H₂ and CO by oxygen lattice above 780 °C. The activity of BIT0.7 support is higher than that of BT, which is related to the higher reducibility of In³⁺ with respect to Ti⁴⁺, and to the higher anionic conductivity of BIT0.7.

Methane oxidation over BT and BIT0.7 follows a Mars–Van Krevelen mechanism, where the oxidation activity is dictated by B-site cation [17,18]. Surface oxygen species react with methane generating oxygen vacancies which are replenished by oxygen diffusion from the bulk, becoming available for methane oxidation. The charge balance is maintained by B-site of the perovskite [19,20].

Ni/BITx catalysts showed a higher activity and selectivity towards the partial oxidation of methane than the supports even at lower temperatures. Nevertheless, it must be noted that metallic particles also favor methane decomposition. Even if at initial stage of methane oxidation Ni/BT and Ni/BIT0.7 exhibit similar activity, a highest stability is found for Ni/BIT0.7 catalyst. This feature is due to a synergy between two factors, the existence of Ni–In alloy particles and the ability of support to oxidize the coke thanks to O²⁻ mobility. Ni–In alloy formation and the thin layer covering metallic particles observed by HREM indicate a strong metal-support interaction (SMSI) effect. In fact, in the literature has been reported that the support can influence the catalytic activity of the metallic phase not only through dispersion but also in other ways [16,19–21]. For instance, Ruckenstein et al. [22–24] reported a partial coverage of rhodium particles by species generated via support reduction in Rh catalysts supported on reducible-oxides. The authors correlate this SMSI effect to the low activity exhibited by these catalysts. In our case the strong interaction between nickel and BIT0.7 is responsible for the high methane activation temperature and the high stability of Ni/BIT0.7 catalyst.

The TPSR-CH₄ and pulses experiments showed that the performance of the supported nickel catalyst is strongly affected by the support. H₂ and CO were the main reaction products, with a minor formation of CO₂. Taking into account that these experiments were performed in the absence of gas-phase oxygen, the CO and CO₂ formation necessarily involves the oxidation of carbon deposits and/or CH₄ by the lattice oxygen of the support [12,25,26]. The first H₂ peak observed in the TPSR-CH₄ at 700 °C over Ni/BIT0.7 could be ascribed to the methane

decomposition over the metallic particles according to reaction: $\text{CH}_4 \rightarrow \text{C (or CH}_x\text{)} + 2\text{H}_2$ while the CO/CO_2 production is related to carbon oxidation: $\text{CH}_x + [\text{Ox}]_s \rightarrow \text{CO}_x + 2\text{H}_2$. CO_2 formation could be likely due to the reduction of surface oxygen ($[\text{Ox}]_s$) which are the most reactive oxygen species. Moreover, the second H_2/CO peak in TPSR- CH_4 could be related to the direct oxidation of CH_4 or CH_x by bulk oxygen ($[\text{Ox}]_b$) via oxygen mobility into the support, according to the reaction $\text{CH}_x + [\text{Ox}]_b \rightarrow \text{CO} + 2\text{H}_2$. According to this model, the higher anion conductivity displayed by BITO.7 could explain the highest activity and stability of the Ni/BITO.7 catalyst for the direct methane oxidation.

5. Conclusions

$\text{BaTi}_{1-x}\text{In}_x\text{O}_{3-\delta}$ perovskites (called BITx) were evaluated as supports of nickel catalysts for methane oxidation in the absence of gas-phase oxygen. $\text{BaTi}_{1-x}\text{In}_x\text{O}_{3-\delta}$ and $\text{Ni/BaTi}_{1-x}\text{In}_x\text{O}_{3-\delta}$ ($x = 0$ and 0.3) were studied, by temperature programmed surface reaction of methane (TPSR- CH_4) and pulses at 850°C , only for the catalysts. The reducibility of B cation (ABO_3) and the anionic conductivity of the support strongly influence the catalytic activity and selectivity of the BITx compounds. Ni/BT and Ni/BITO.7 catalysts showed a high selectivity towards partial oxidation products. Ni/BITO.7 catalyst was more stable than Ni/BT due to the existence of Ni–In alloys which catalyze less the cracking reaction. Ni/BITO.7 catalyst can be considered as a suitable material for selective oxidation of methane.

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